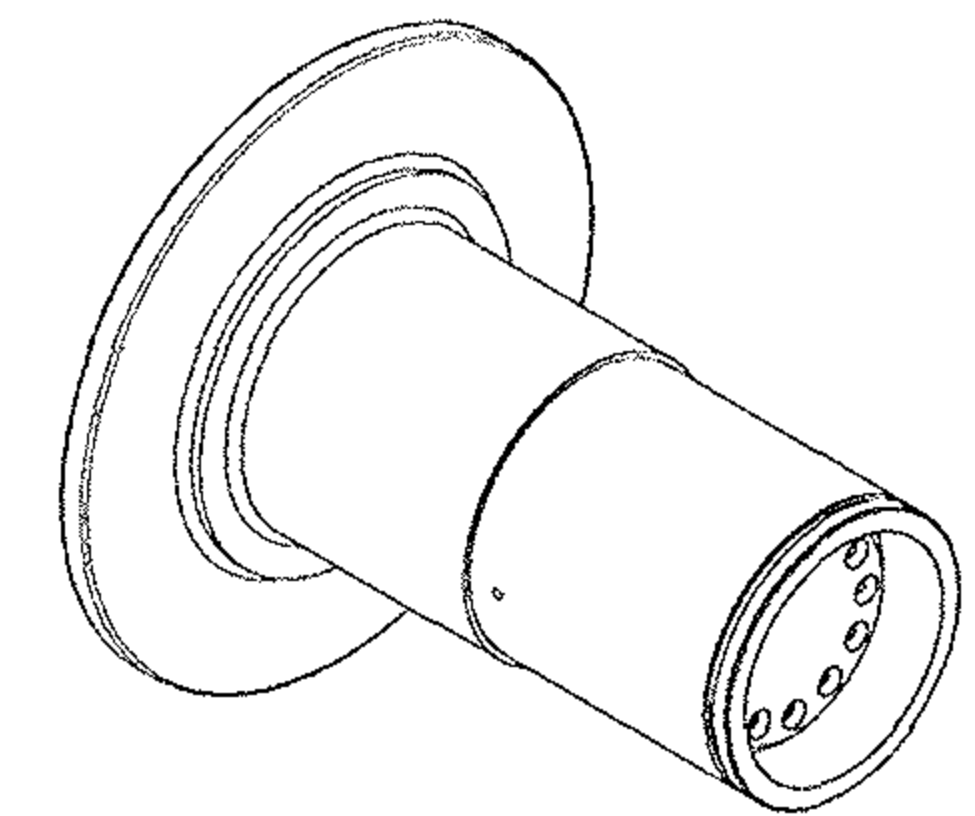
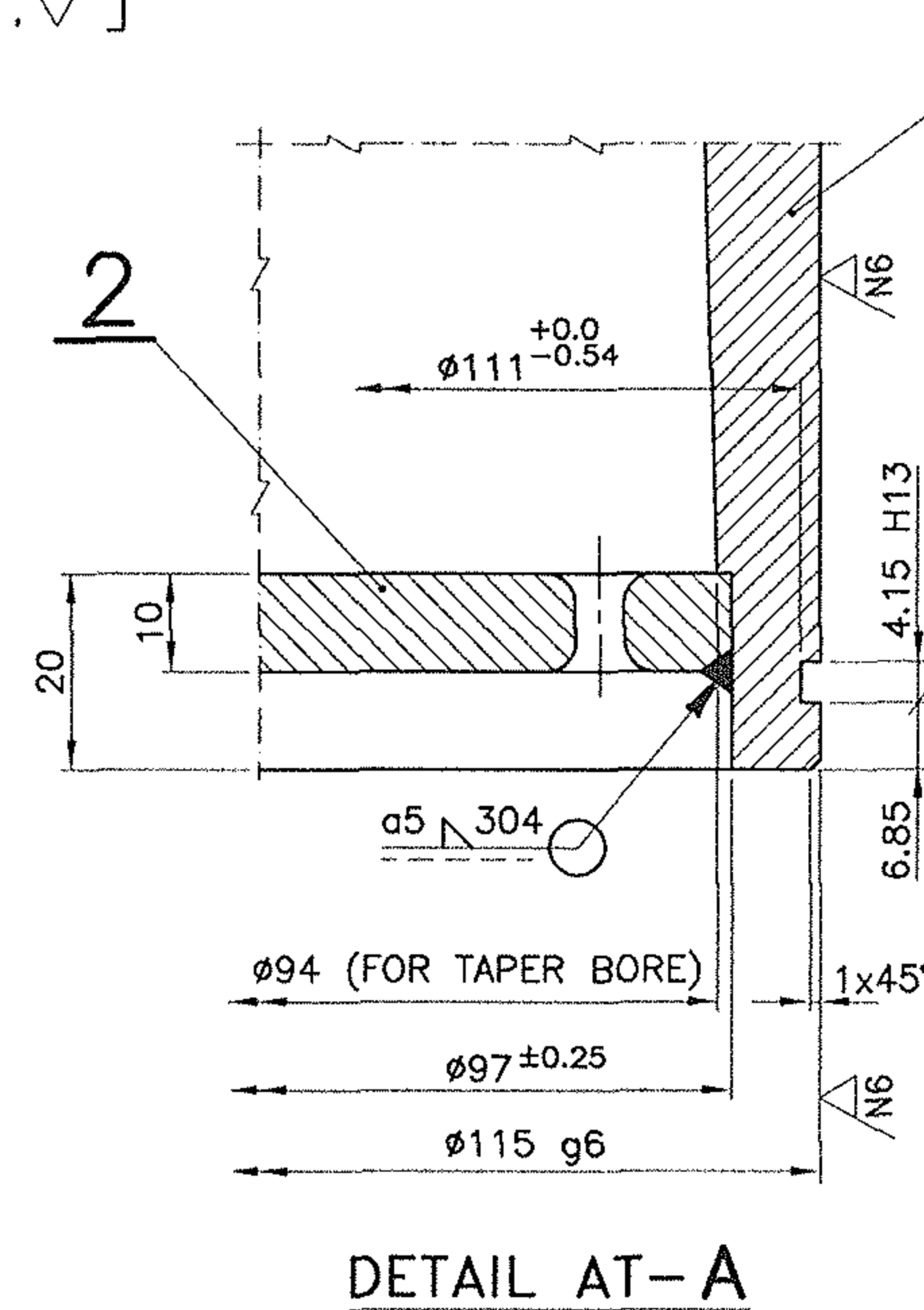


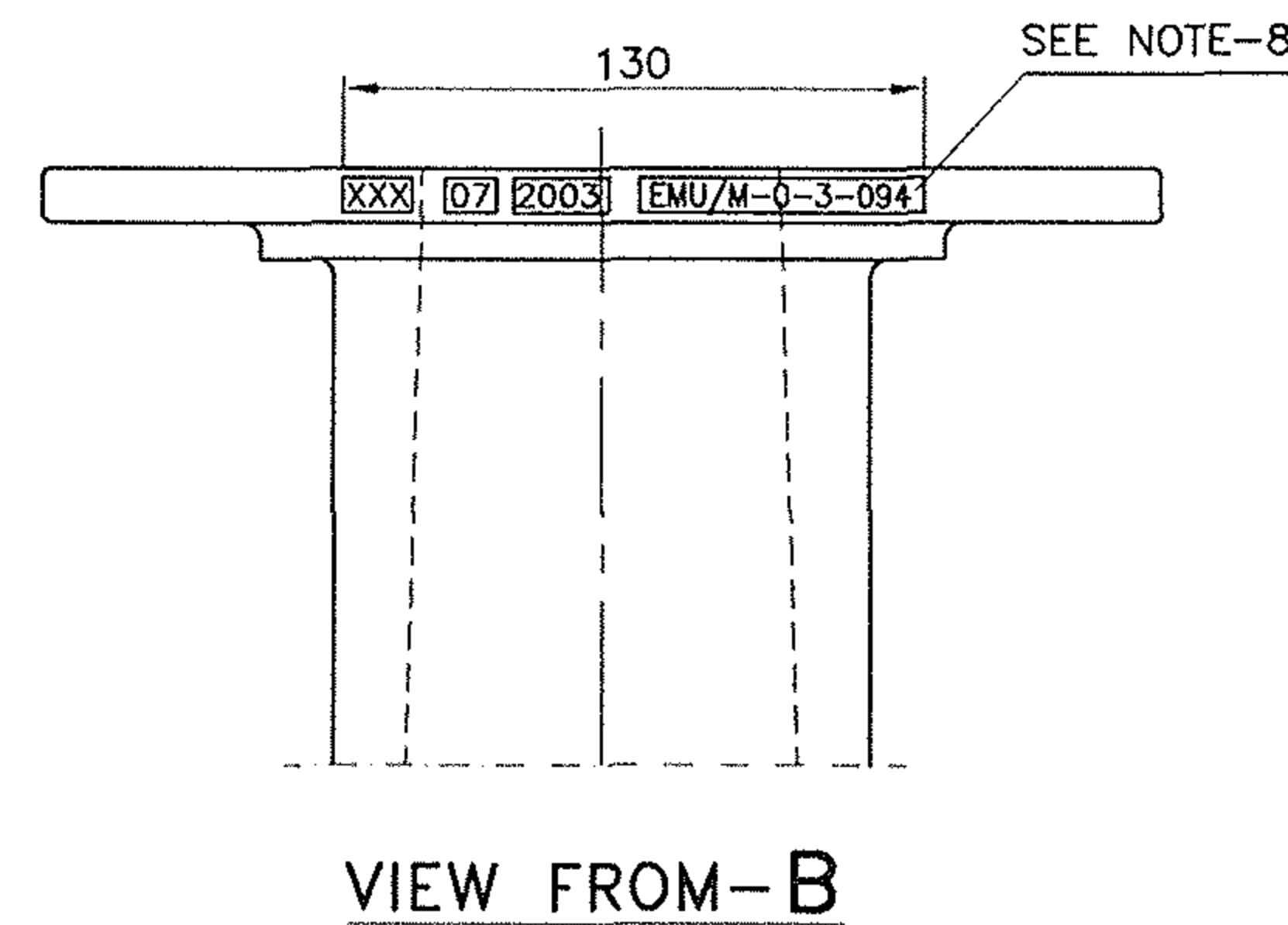
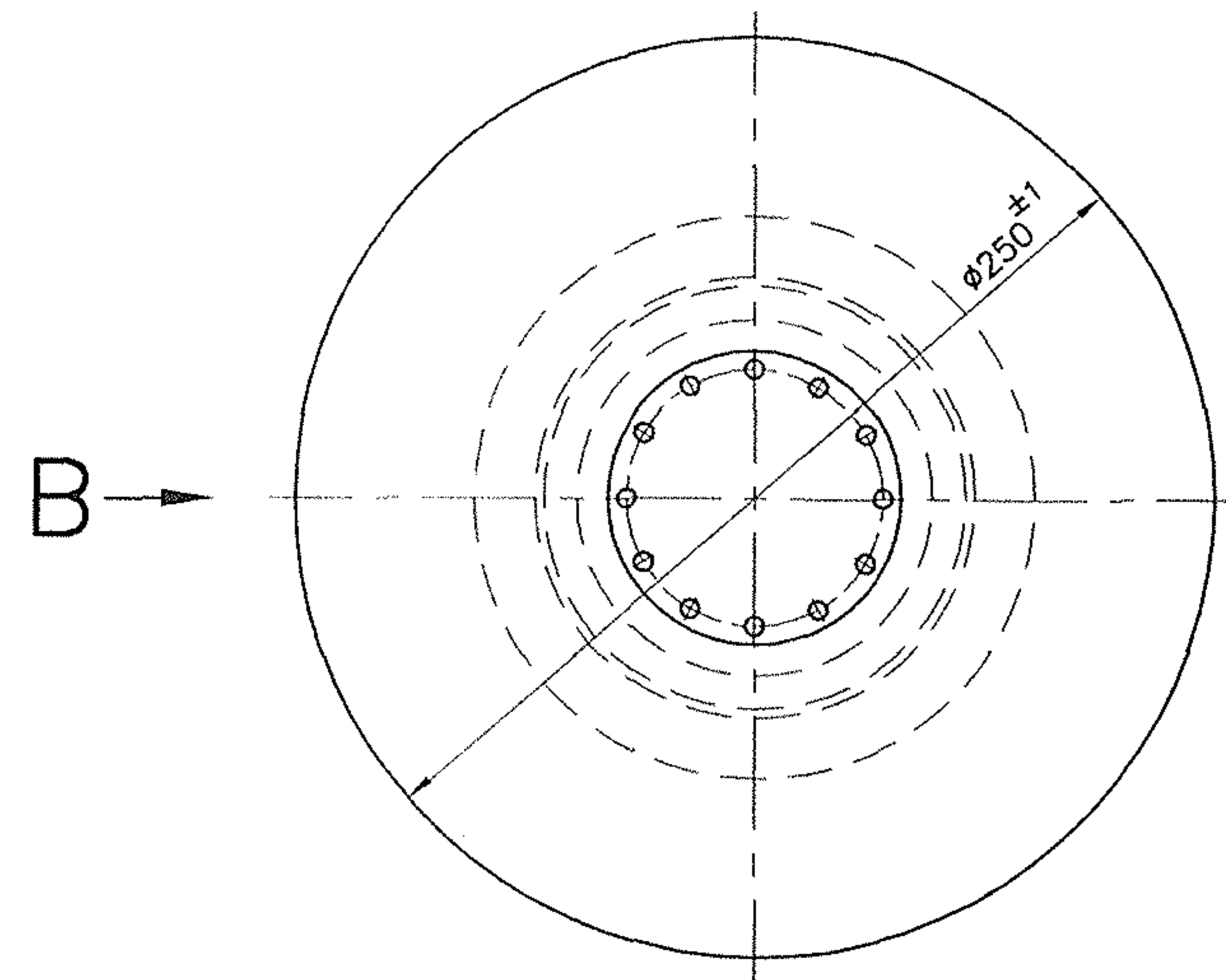


	ALTERATIONS
(f)	7/2003
	NOTE-6 TO 8 & VIEW FROM-8 ADDED. IN NOTE-5 MATL.SPEC. UPDATED.

MVR	-sd-	30-7-2003
	SSE/D	SME/BD.
IP	(a)	8/2005



ISO VIEW



1. ~~ITEM-2 SHALL BE WELDED TO ITEM-1 AS SHOWN, BEFORE FINAL WELDING TO BOGIE FRAME.~~
2. THE HOLLOW SPACE INSIDE THE GUIDE SHALL BE CLEANED THOROUGHLY, BEFORE WELDING THE CLOSING PLATE (ITEM-2).
3. THESE DIMENSIONS SHOULD BE STRICTLY ADHERED TO.
- 4.
5. ALTERNATIVELY IS:2062 E 250 C MAY BE USED IN CASE THE ASSEMBLY IS PROCURED FROM OUT SIDE TRADE.
6. FOR UNTOLERANCED DIMENSIONS REFER DRG. NO. ICF/STD-9-0-001.
7. THE FINISHED COMPONENT SHALL BE COATED WITH RUST PREVENTIVE OIL ALL OVER THE MACHINED SURFACES.
8. SHALL BE STAMPED IN 6mm HIGH LETTERS AS SHOWN BELOW.

EMU/M-0-3-094 - DRAWING NUMBER

ETC-0-3-001			1	CLOSING PLATE	10 x Ø96	2	R101501010	IRS M41-97	0.514	SEE NOTE-5	
DHTC-0-3-001			1	GUIDE		1	ICF/JMT/SK/FORGE 0-3-201		13.615		
DHMU/DPC-0-3-001	No.	OFF		DESCRIPTION & DIMENSIONS		ITEM	REF.DRG	MATL. & SPEC.	WEIGHT/UNIT	REMARKS	
AC/DCEMU/M2-0-3-201	IV	III	II	I	GROUP: BOGIE FRAME (0-3)				SUPERSEDED BY:		
DMU/DPC5-0-3-501	PER ASSY				<div>GUIDE COMPLETE</div> <div>FINISH MACHINED</div>				SUPERSEDED: EMU/M-0-3-094 ALT g/2		
DMU/DPC-0-3-009									SCALE 1:2.5 1:1	SSE/D	M. Sabapathinathan
DC/EMU/H2-0-3-204										CHD	
DC/EMU/H2-0-3-201									ALT	R. Muralidar	
DC/EMU/M2-0-3-201									DRN	KV Satyanarayana	
EMU/M-0-3-093							ALT.	h			
ASSEMBLY DRAWINGS					CAD FILE: C:\MD-CAD\089\0-3\094-SH02.DWG				INTEGRAL COACH FACTORY CHENNAI - 600 038		
12-12-2001	SME/USD					DATA CODE NO: 089	INDIAN RAILWAY STANDARDS		SHEET 1 OF 1	<div><div></div><div></div></div> <div>M4</div>	
DATE OF FIRST ISSUE											
EMU/M-0-3-094											